

Measures of Manure Quality as Fuel

- ❖ Brent Auvermann, Texas Cooperative Extension-Amarillo

Measures of Fuel Quality

- ❖ Heating value - lower vs. higher (LHV vs. HHV)
- ❖ Reporting basis - dry, ash-free, dry ash-free, moisture and ash free
- ❖ Comparisons to traditional fuels
- ❖ Interpreting a fuel-analysis laboratory sheet
- ❖ Laboratories available

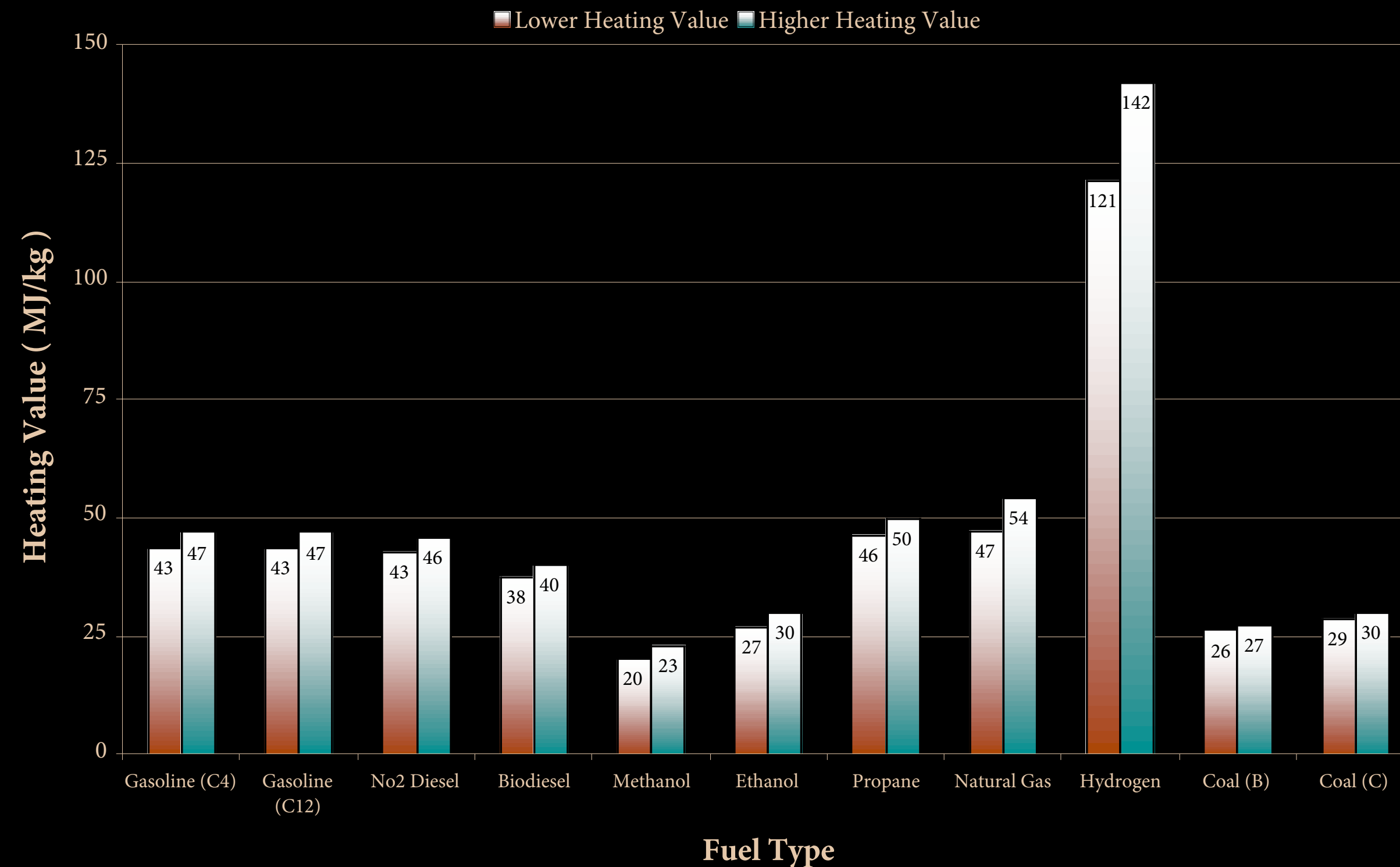
Heating Values: Low vs. High

- ❖ Low heating value (LHV)
 - ❖ Reflects combustion heat used to evaporate water (“latent heat of vaporization”)
 - ❖ Assumes no post-combustion condenser to recover the LHOV
 - ❖ Related to hydrogen content of fuel ($2\text{H}_2 + \text{O}_2 \rightleftharpoons 2\text{H}_2\text{O}$)
 - ❖ Use LHV when fuel is used in (for example) automotive engines

Heating Values: Low vs. High

- ❖ High heating value (HHV)
 - ❖ Assumes all combustion heat is recovered
 - ❖ Assumes a post-combustion condenser to recover the latent heat of vaporization
 - ❖ Advanced boiler technologies can realize a fuel's HHV
 - ❖ *We will be considering only HHV today*

FUEL PROPERTIES ~ HEATING VALUE

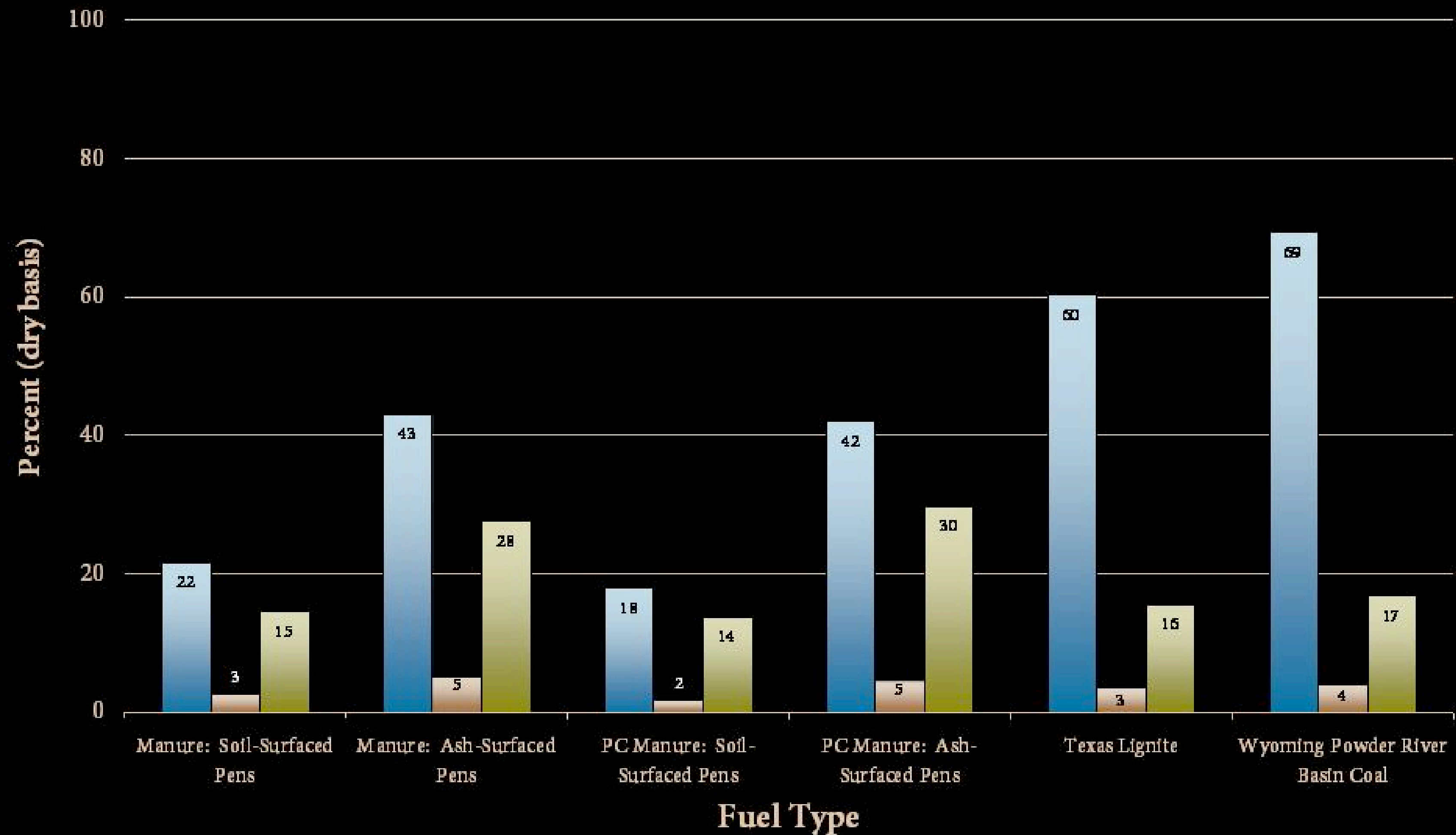


LHV vs. HHV

- The greater the % hydrogen in the fuel, the greater the % discount in heating value if steam is not condensed from combustion exhaust
- For hydrogen, the discount approaches 15% of HHV
- For coal, the discount is around 3-5% of HHV
- Advanced boiler designs recover steam heat, so HHV is the appropriate fuel value to use here

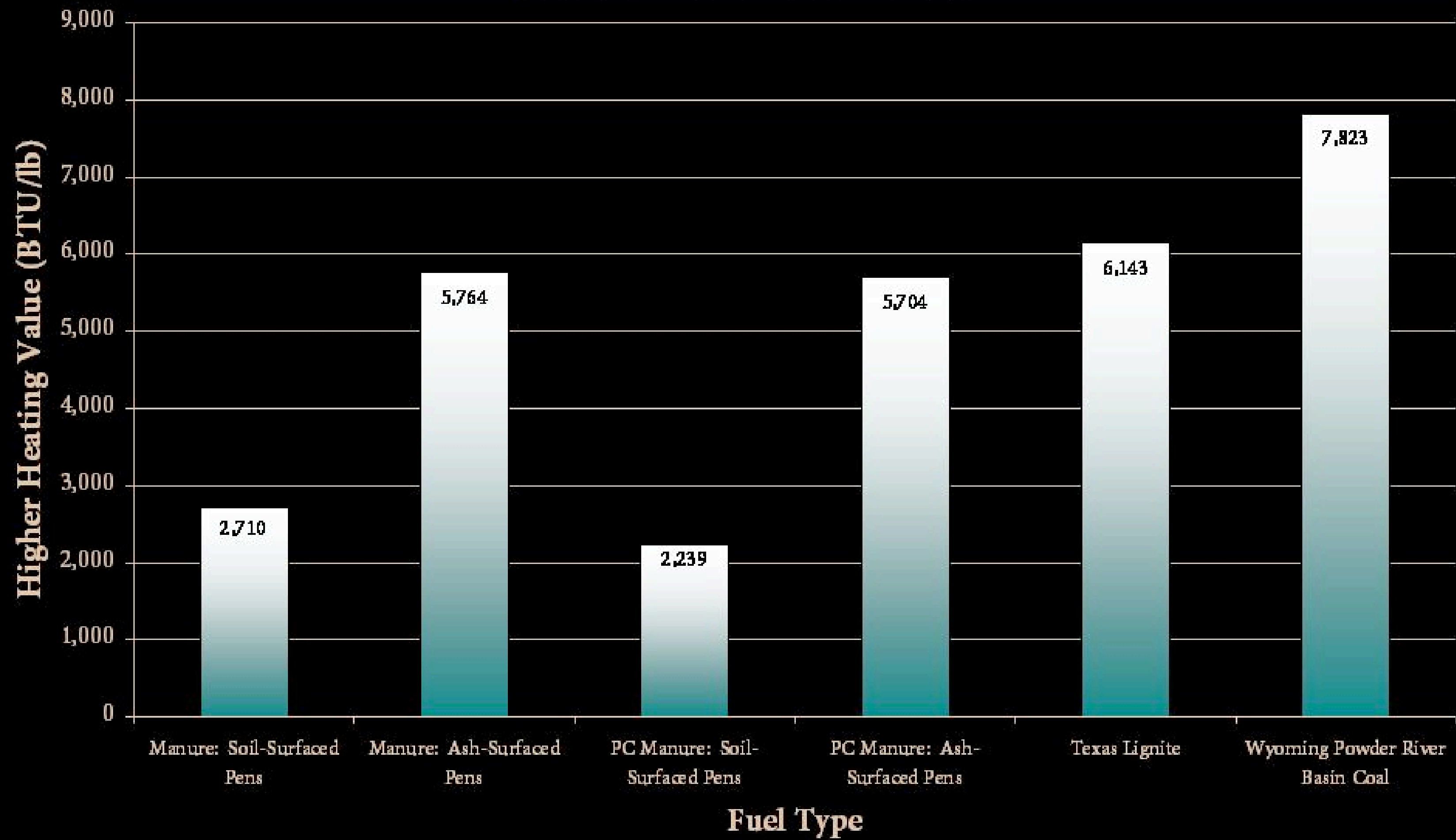
MANURE AND COAL COMPOSITION

■ Carbon ■ Hydrogen ■ Oxygen

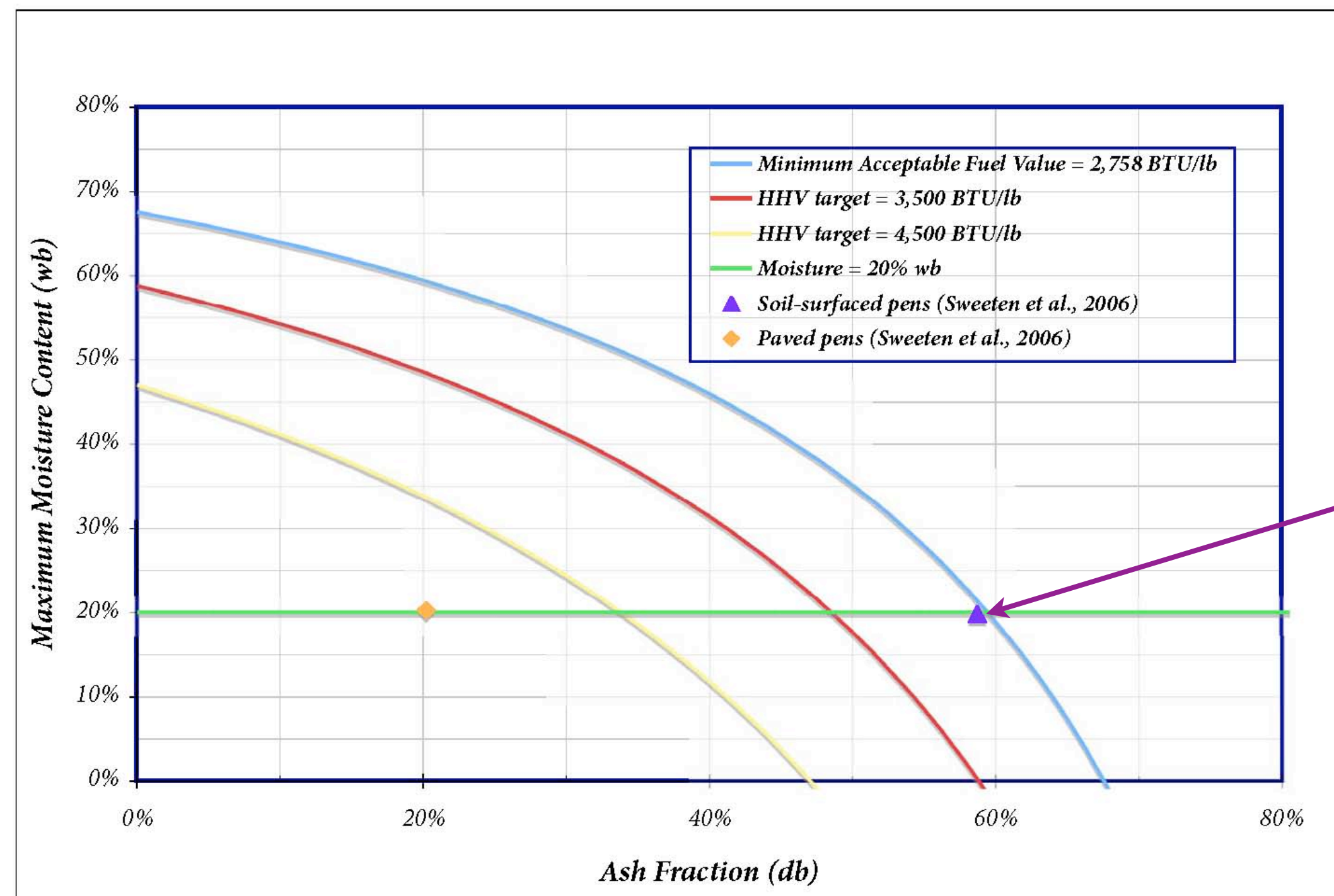


FUEL PROPERTIES ~ HEATING VALUE

(AS RECEIVED; SWEETEN ET AL., 2006)



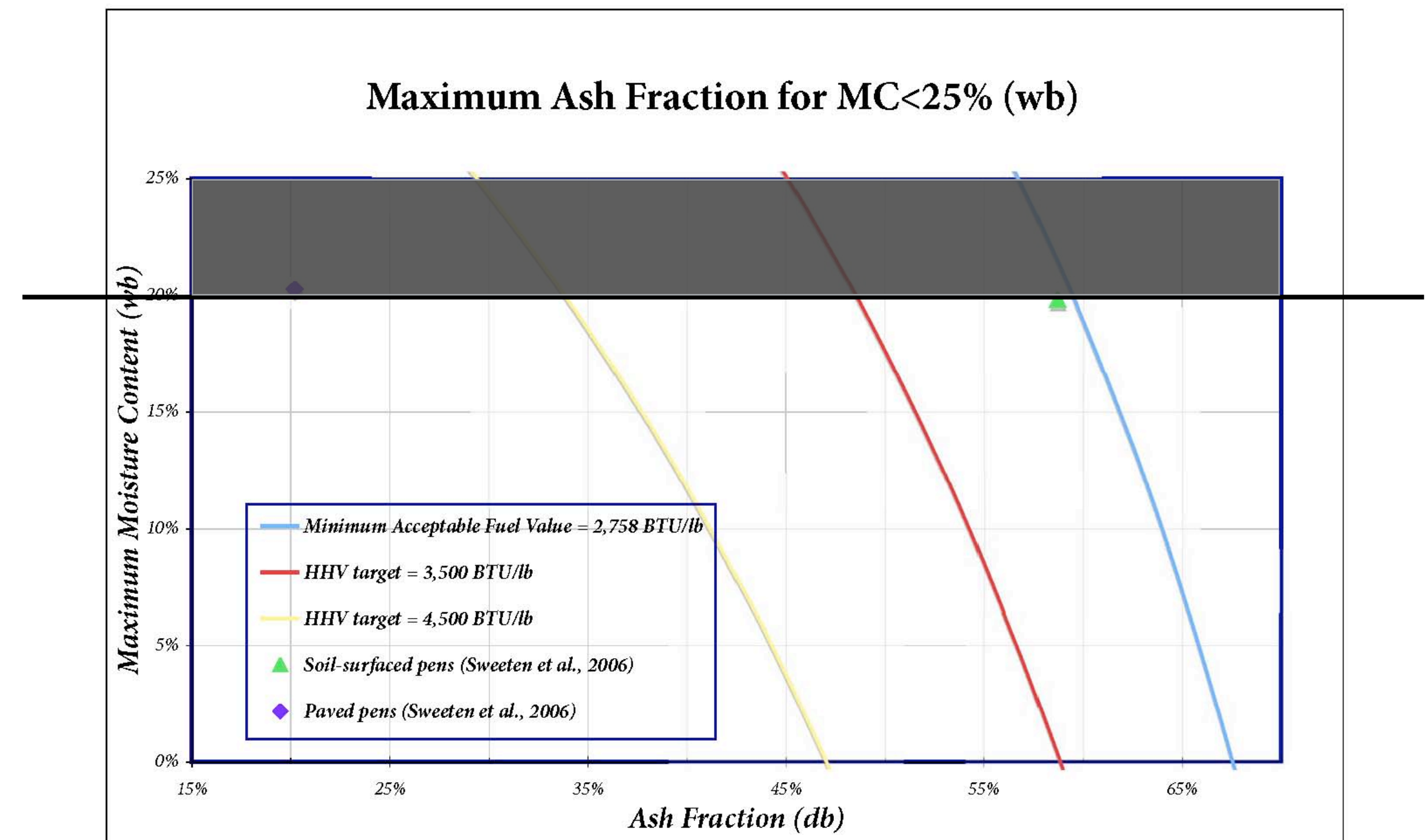
Minimum Acceptable Fuel Value (MAFV)



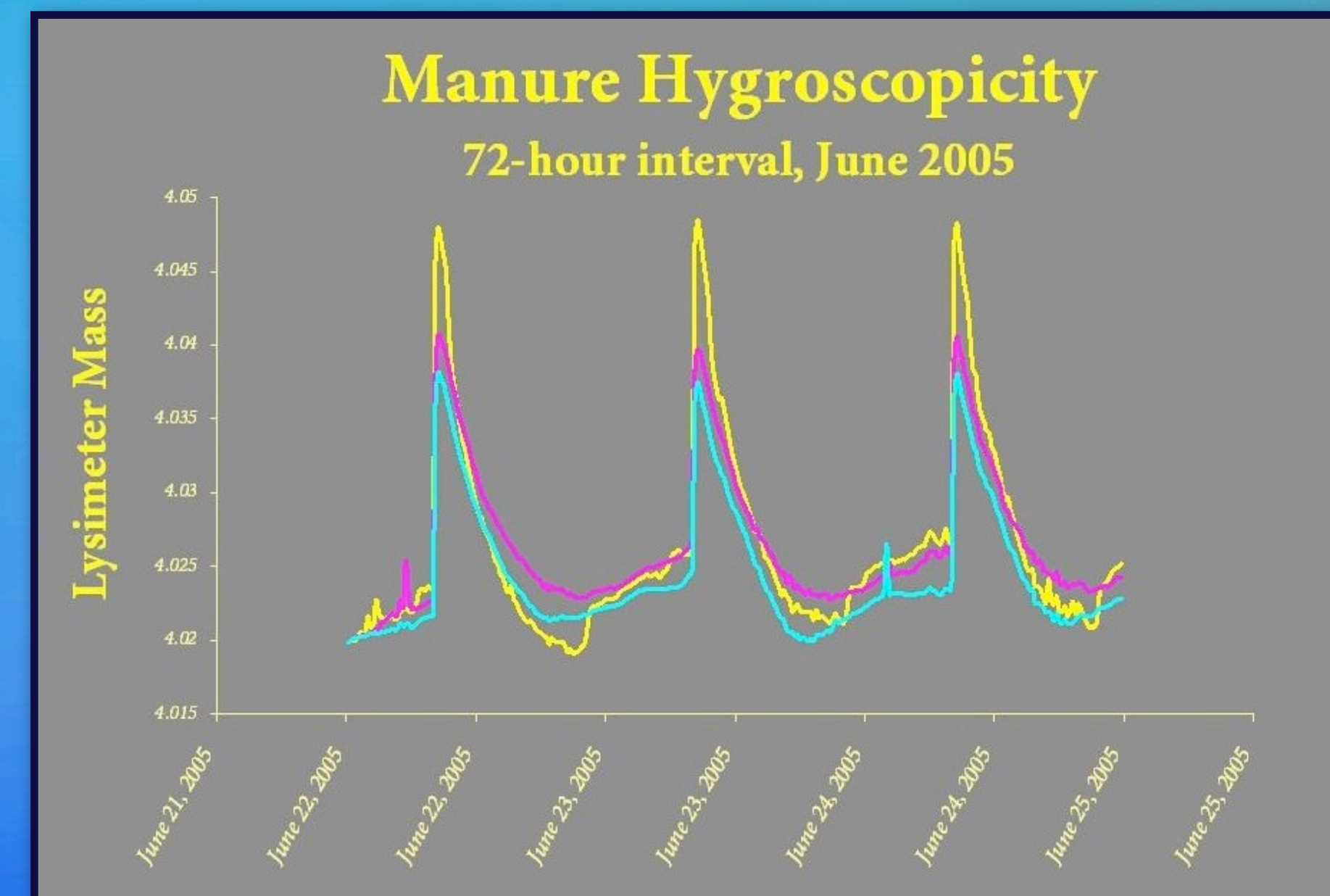
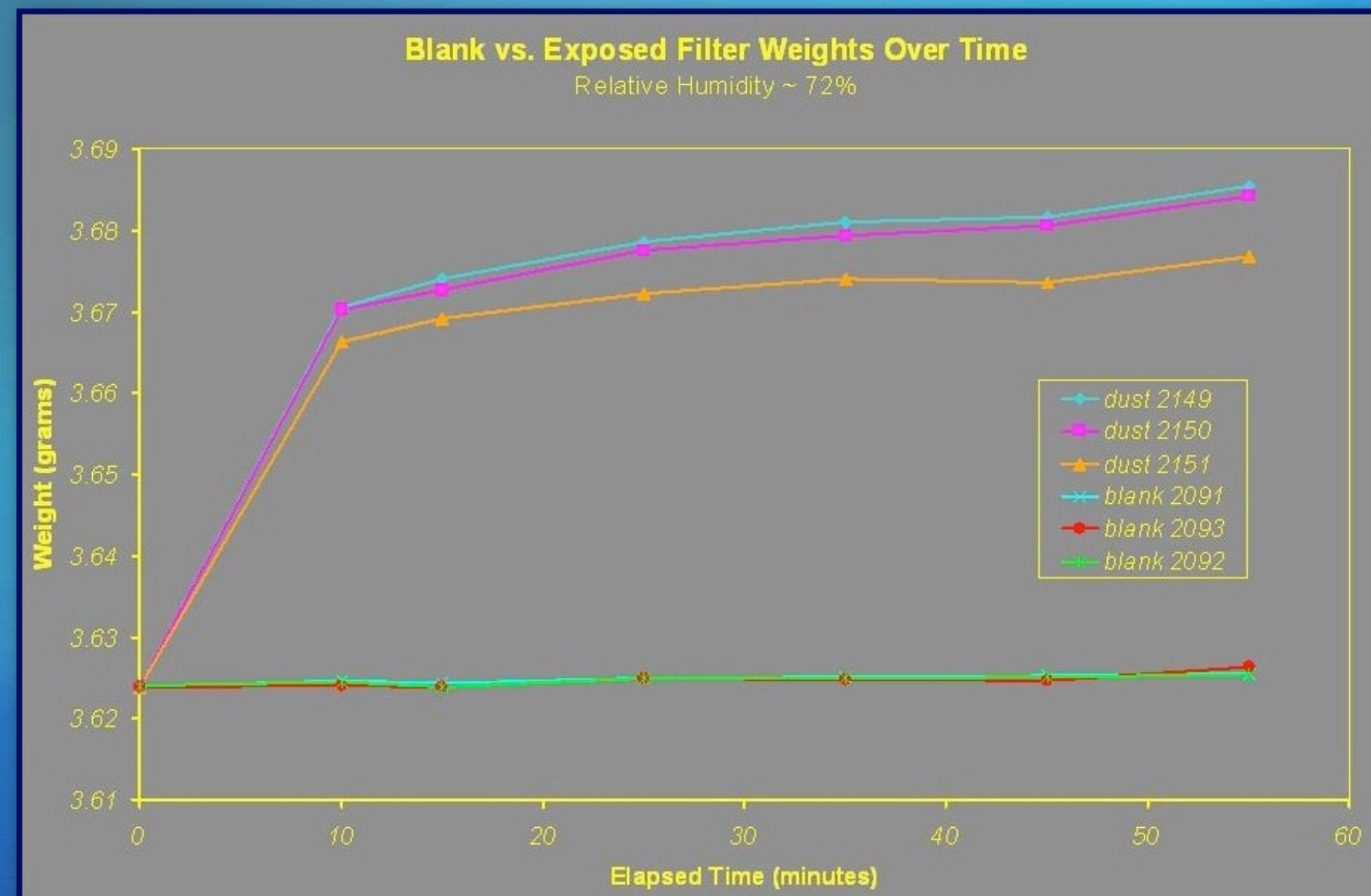
- Panda Ethanol's MAFV is 2,758 BTU/lb
- Only manure with HHV > MAFV will be accepted
- Maximum moisture content is 20% (wb)
- At MC=20%, maximum ash content is 60% (db)

A Closer Look

- Panda Ethanol's MAFV is 2,758 BTU/lb
- The drier the manure, the more ash is permissible
- *Absolute* maximum ash content is 67% (0% moisture)
- *Practical* maximum ash content is 65% (7% moisture)


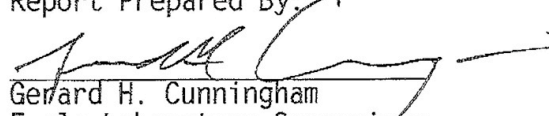


Note: Manure is *Hygroscopic*



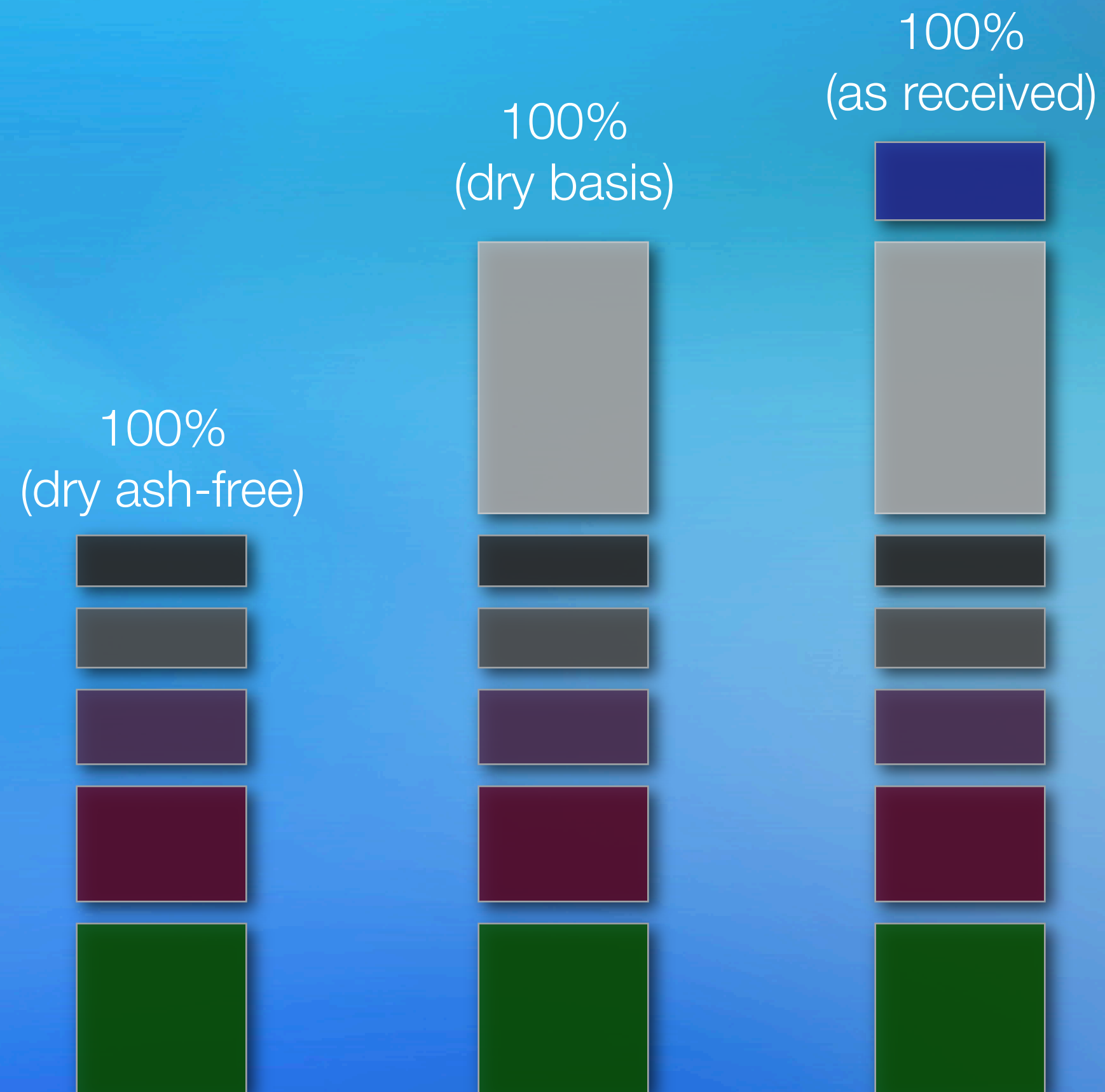
Interpreting a Lab Report

- ❖ Major Components
 - ❖ Proximate analysis (Moisture, ash, volatiles, fixed C)
 - ❖ Ultimate analysis (Moisture, ash, C, H, N, S, O)
 - ❖ Heating values (HHV, MMF/DAF etc.)
 - ❖ Other useful information

 Hazen Research, Inc. 4601 Indiana Street Golden, CO 80403 USA Tel: (303) 279-4501 Fax: (303) 278-1528		Date March 27 2007 HRI Project 002-SW1 HRI Series No. C25/07-7 Date Rec'd. 03/07/07 Cust. P.O.# L727828	
Texas Agricultural Experiment Station Kevin Heflin 6500 Amarillo Blvd. West Amarillo, Texas 79106		Sample Identification P0007	
Reporting Basis >	As Rec'd	Dry	Air Dry
Proximate (%)			
Moisture	1.02	0.00	1.02
Ash	41.70	42.13	41.70
Volatile	50.24	50.76	50.24
Fixed C	7.04	7.11	7.04
Total	100.00	100.00	100.00
Sulfur	0.17	0.17	0.17
Btu/lb (HHV)	4911	4962	4911
MMF Btu/lb	8935	9104	
MAF Btu/lb		8574	
Air Dry Loss (%)			
Ultimate (%)			
Moisture	1.02	0.00	1.02
Carbon	35.38	35.74	35.38
Hydrogen	3.64	3.67	3.64
Nitrogen	0.35	0.35	0.35
Sulfur	0.17	0.17	0.17
Ash	41.70	42.13	41.70
Oxygen*	17.74	17.94	17.74
Total	100.00	100.00	100.00
Chlorine**			
Forms of Sulfur (as S,%)		Lb. Alkali/MM Btu= Lb. Ash/MM Btu= 84.91 Lb. SO2/MM Btu= 0.69 HGI= @ % Moisture As Rec'd. Sp.Gr.= Free Swelling Index= F-Factor(dry), DSCF/MM BTU= 12.085	
Sulfate			
Pyritic			
Organic			
Total	0.17	0.17	
Water Soluble Alkalies (%)		Report Prepared By:  Gerard H. Cunningham Fuels Laboratory Supervisor	
Na2O			
K2O			
* Oxygen by Difference. ** Not usually reported as part of the ultimate analysis.			
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Reporting Basis

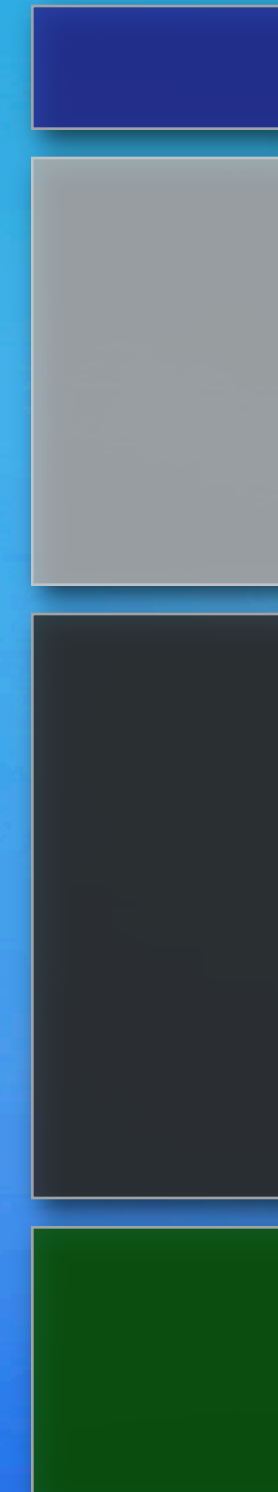
- ❖ “As received” = “wet basis”
- ❖ “Dry basis” = “moisture free”
- ❖ “Dry, ash-free” (DAF) = MMF



Proximate Analysis

- ❖ Moisture
 - ❖ Oven drying
- ❖ Ash
 - ❖ Ashing furnace (600° C)
- ❖ Volatile Matter
 - ❖ 100% - (Ash + Fixed C)
- ❖ Fixed Carbon

100%
(as received)



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Reporting Basis > As Rec'd Dry Air Dry

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Air Dry Loss (%)			

Ultimate (%)

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Forms of Sulfur (as S,%)

Sulfate		
Pyritic		
Organic		
Total	0.17	0.17

Water Soluble Alkalies (%)

Na2O
K2O

Lb. Alkali/MM Btu=
Lb. Ash/MM Btu= 84.91
Lb. SO2/MM Btu= 0.69
HGI= @ % Moisture
As Rec'd. Sp.Gr.=
Free Swelling Index=
F-Factor(dry), DSCF/MM BTU= 12.085

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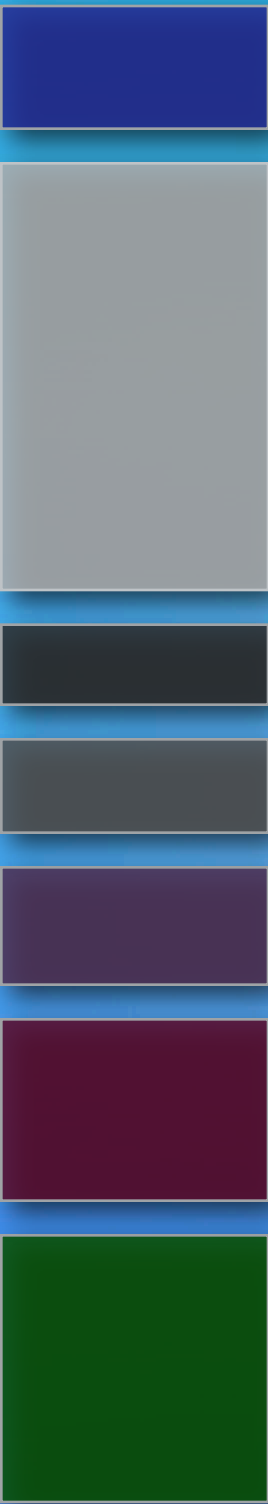
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Ultimate Analysis

- ❖ Moisture
- ❖ Ash
- ❖ Carbon
- ❖ Hydrogen
- ❖ Nitrogen
- ❖ Sulfur
- ❖ Oxygen

100%
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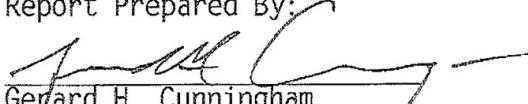
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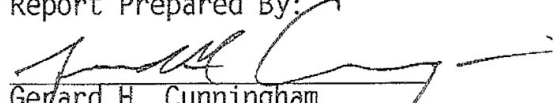
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Heating Values

- ❖ Bomb calorimetry
 - ❖ HHV = *gross* calorimetric value (w/condenser recovery)
 - ❖ LHV = *net* calorimetric value (no condenser recovery)
 - ❖ “As Rec’d” column gives heating value for comparison with Minimum Acceptable Heating Value (MAHV) of 2,758 BTU/lb

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Other Useful Information

- ❖ Waste yield per unit energy yield
- ❖ Slagging, corrosivity, ash, air pollutants
- ❖ Helpful in projecting pollution-control requirements for a given power output

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